

Date: Friday, 19/06/2009 7:13:01 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services :	Drawing Name :	HARNESS ASSEMBLY	
Job Number :	48659			
Estimate Number :	12858			
P.O. Number :		Part Number :	D412702109B	
This Issue :	19/06/2009	S.O. No. :		
Prsht Rev. :	NC	Drawing Number :	ICA D412-702 P79 R3	
First Issue :	/ /	Project Number :	N/A	
Previous Run :	47447	Drawing Revision :	3	
	Type :	Material :		
	SMALL /MED FAB	Due Date :	19/06/2009	Qty: 1 Um: Each
Written By :				
Checked & Approved By :				
Comment :	est rev A 07.05.10 new issue EC Est Rev:B Removed Decal D3569 07-07-06 JLM			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
✓ 1.0	D35733	Adapter
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) ADAPTER batch: B45908		
x 2.0	D3579045	Shoulder Harness
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) SHOULDER HARNESS RH batch: B46654		
✓ 3.0	K62	CLIP
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) CLIP batch: M110957		
✓ 4.0	MS24693S272	Screw
Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) Screw batch: M111295		
✓ 5.0	AN960JD10LL	Washer
Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) Washer batch: M19600		

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Drawing Name: HARNESS ASSEMBLY

Job Number: 48659

Part Number: D412702109B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Nut

batch: M111274

SA 09/06/19 (1)

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

SA 09/06/19 (1)

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SA 09/06/19 (1)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-109B CHG001

Location:

PPP Rev:

PPP 48657

SA 09/06/19 (1)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



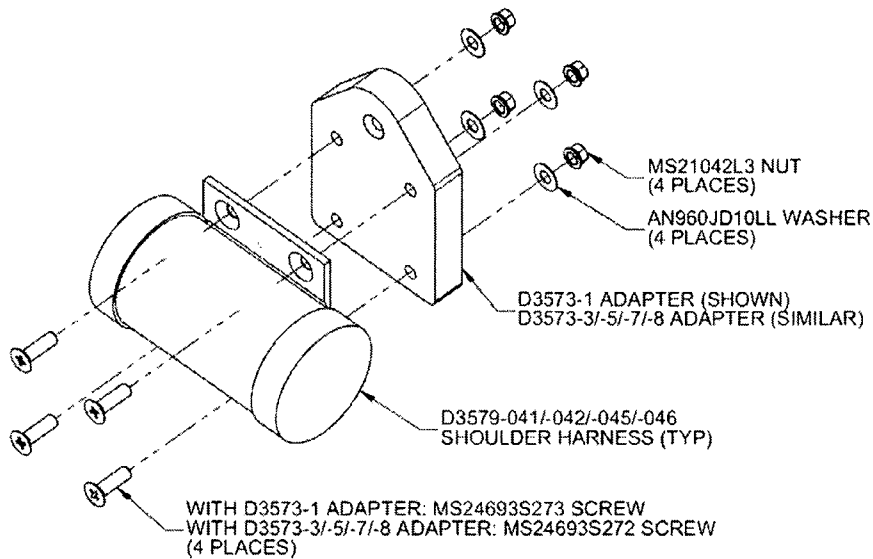
Comment: FINAL INSPECTION/W/O RELEASE

SA 09/06/19 (1)

Job Completion

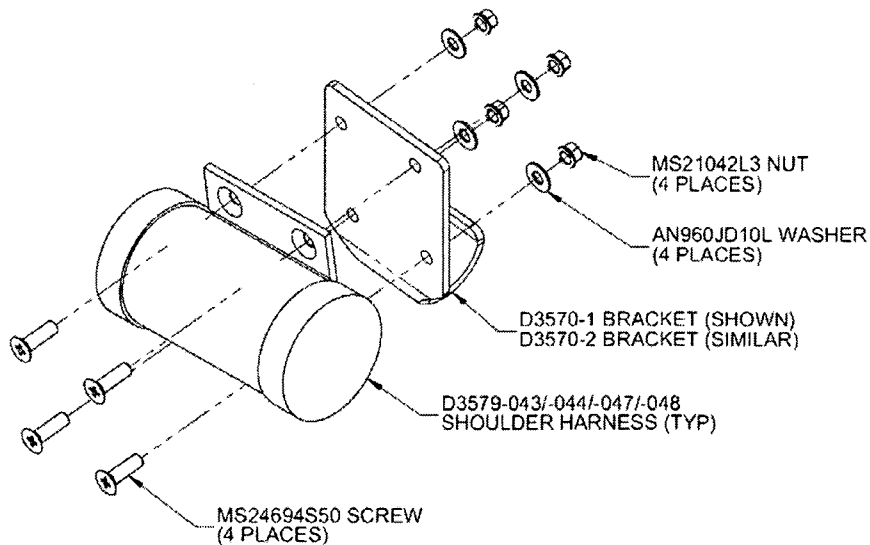


U 09/06/19



WLO 48659

**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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